



Łukasiewicz  
Wood  
Technology  
Institute

## ŁUKASIEWICZ RESEARCH NETWORK – WOOD TECHNOLOGY INSTITUTE

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# CERTIFICATE

No 529-ZFT – 411/2020

**Examination Objective:** Technical and organizational conditions of wood packing materials' production in the firm:

„ROLAND”

**Production Plant:** PL 62-260 Łubowo, Rzegnowo 51

**Customer:**

„ROLAND” Tomasz Krzyżaniak

PL 62-200 Gniezno, ul. Dzieci Wrzesińskich 14

### Scope of examination:

- verification of the type and technical condition of drying-kiln, verification of drying schedules applied and registering manners of drying processes,
- random inspection of quality and the rate of moisture rate of the processed wood,
- random inspection of the quality and the moisture rate of the dried wood,
- inspection of control mode of production process,
- inspection of the way of handling waste, defective raw material and faulty products.

**Method of examination:** Wood Technology Institute's own methodology

### References:

- International Standards for Phytosanitary Measures ISPM No. 15:2009.
- Order of the Minister of Agriculture and Rural Development of February 21 2008 regarding prevention from introduction and spreading out of the quarantine pests (Dz. U. Nr 46, poz. 272, as amended).

### Decision:

Technical and organizational conditions of wood thermal treatment in the company „ROLAND” assure production of wood products which complies with the phytosanitary requirements as specified in the reference documents. Equipment and processes guarantee thermal treatment where a minimum core temperature reaches at least 56 °C for a minimum of 30 minutes (thus HT marking of products is authorised).

**Number in:** NATIONAL REGISTER OF COMPANIES WHICH MEET THE REQUIREMENTS DESCRIBED IN STANDARDS FOR PHYTOSANITARY MEASURES IN WOOD PACKAGING MATERIALS PRODUCTION: PL - 30 551

**Certificate's Validity Period:** to 05.07.2022

**Annex:** Examination Report No. U – 411/ ZFT/2020

KIEROWNIK  
Zespołu ds. Wymagan  
Fitosanitarnych  
*Starzonek*  
mgr inż. Dominik Starzonek



DYREKTOR  
*Przybylak*  
dr hab. inż. Maria Władysław-Przybylak, prof. ITD

Poznań 06.07.2020